# Dry-type transformers ABB, India



# **Factory location**

The ABB factory is focused on manufacturing vacuum cast coil dry-type transformers catering Indian market.

The factory is located at half hour drive from Vadodara Airport and two and half hour drive from Ahmedabad International Airport.

## **Factory history and facts**

- Built: 2013

Area: over 2,500 sq.m

# **Factory capability**

Maximum kVA rating: 10 MVAMaximum HV rating: 36 kV

- Power capability: 50 kVA up to 10 MVA

# **Product portfolio**

Vacuum cast coil (VCC) transformers are commonly known as cast resin transformers. Typical applications include:

- Distribution transformers
- Lighting transformers
- Variable Speed Drive (VSD) transformers
- Excitation transformers
- Rectifier transformers
- Special transformers for marine, offshore, mining and windmill applications
- Special designs Multi-secondary, 6 pulse, 12 pulse, 24 pulse, on-load tap changer (OLTC), and K rated

#### Major clients/projects

- Utilities: Tata Power BSES
- Power plants: Essar Power, SKS Power, NHPC, Voith
- Industries: MRF, Toyota Kirloskar, Procter & Gamble, Praxair, Beakert
- Data Centers: Vodafone, Bharti Airtel, Netmagic, IBM
- Oil & Gas: HPCL, ONGC
- Metals: Sandvik, Triebacher, Gerdau Steels, Bokaro Steel Plant
- Renewable energy Wind and solar applications







# **Major developments**

- More than 200 units supplied for windmill application
- Supply of K rated transformers
- Supply of hi-T Plus transformers
- Supply of outdoor duty transformers
- Supply of transformers for Variable Speed Drives, excitation applications

#### Quality

- ISO 9001, 14001, 18001
- CCRP (Customer Complaint Resolution Process)
- NCR (Non-Conformance report) analysis
- Structured test failures and field failure analysis
- 4Q problem resolution process
- Management of COPQ (Cost of Poor Quality)
- Housekeeping through 5 S
- NPS (Net Promoter Scope)
- CDS (Common Design System), 3D mechanical tool Pro-E





For more information please contact:

## **ABB India Limited**

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